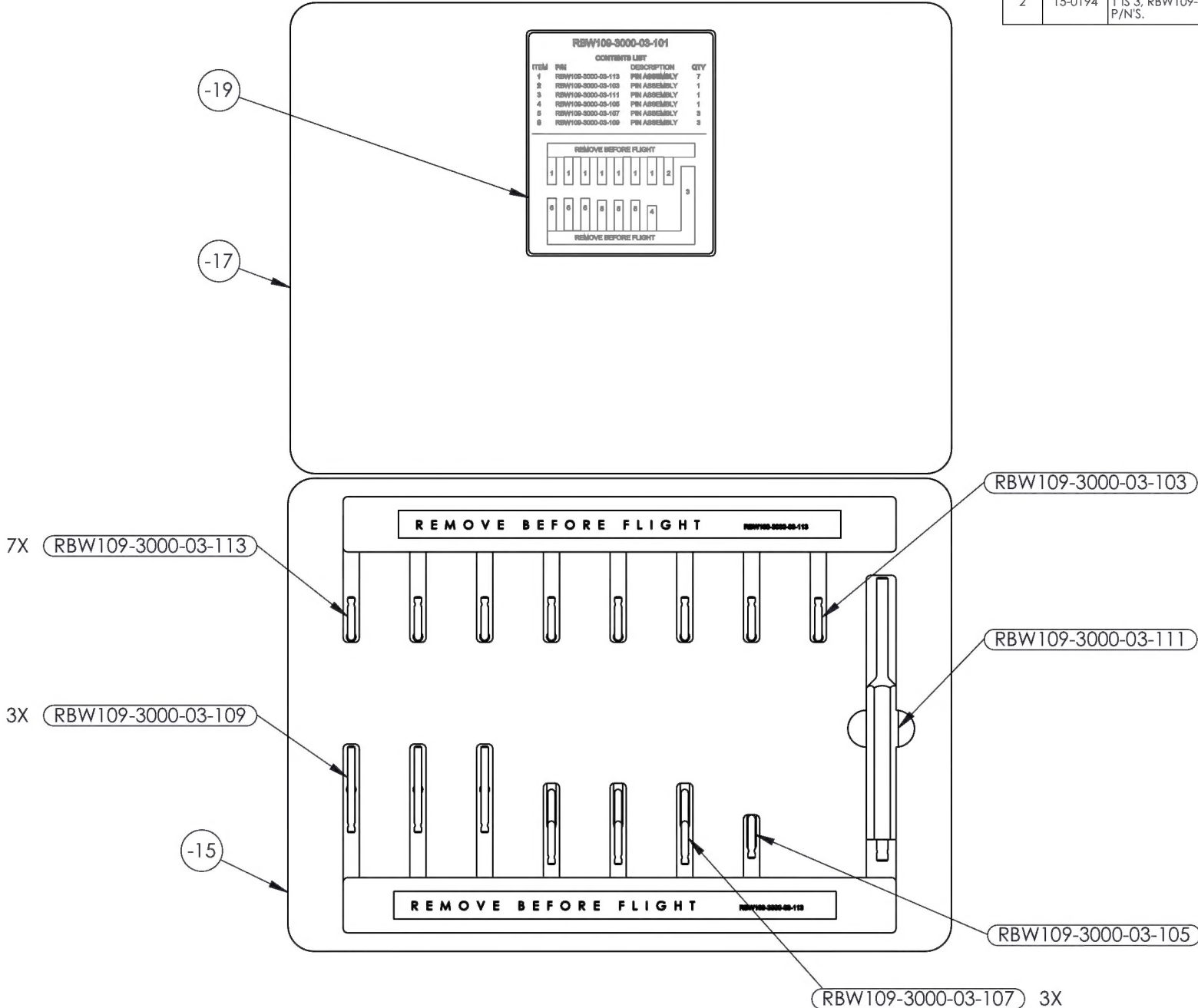



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0177	CH'D TITLEBLOCK WAS RED BARN IS DART. <b>-15</b> CH'D SLOT SIZE WAS .81 IS .44. CH'D DIM WAS 7X Ø.260 <b>✓</b> 4.80 IS 7X Ø.26 THRU. CH'D DIM WAS 3X Ø.260 <b>✓</b> 4.72 IS 3X Ø.26 THRU. <b>-21</b> CH'D SPECIFICATION WAS RB41009 IS RB41011.	10/13/2014	DJN	JAG
2	15-0194	CORRECTED BOM QTY'S FOR PIN ASSY'S. RBW109-3000-03-113 WAS 1 IS 7, RBW109-3000-03-109 WAS 1 IS 3. RBW109-3000-03-107 WAS 1 IS 3. REMOVED DASH NUMBERS FROM PIN ASSEMBLIES AND USE P/N'S.	8/5/2015	RJC	JAG

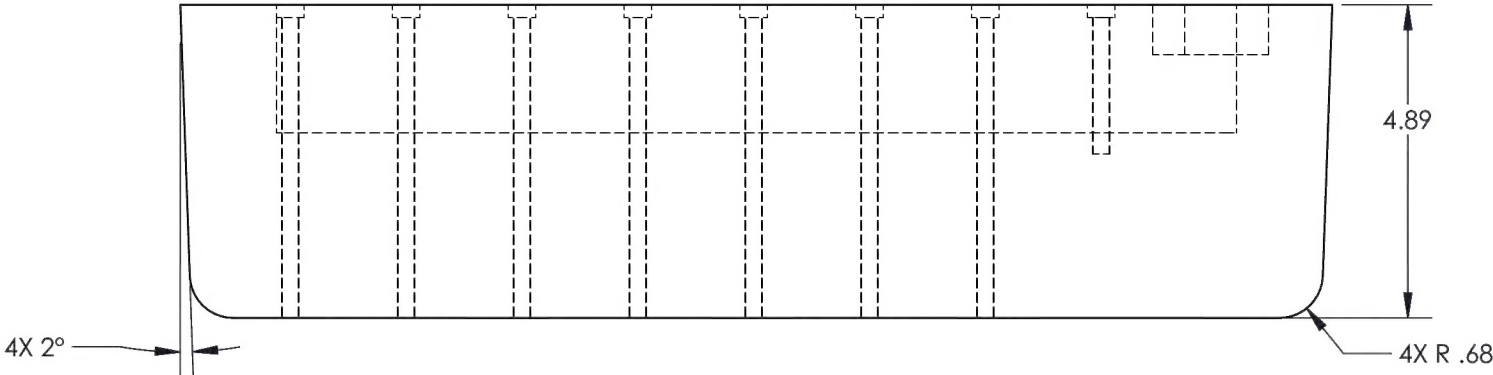
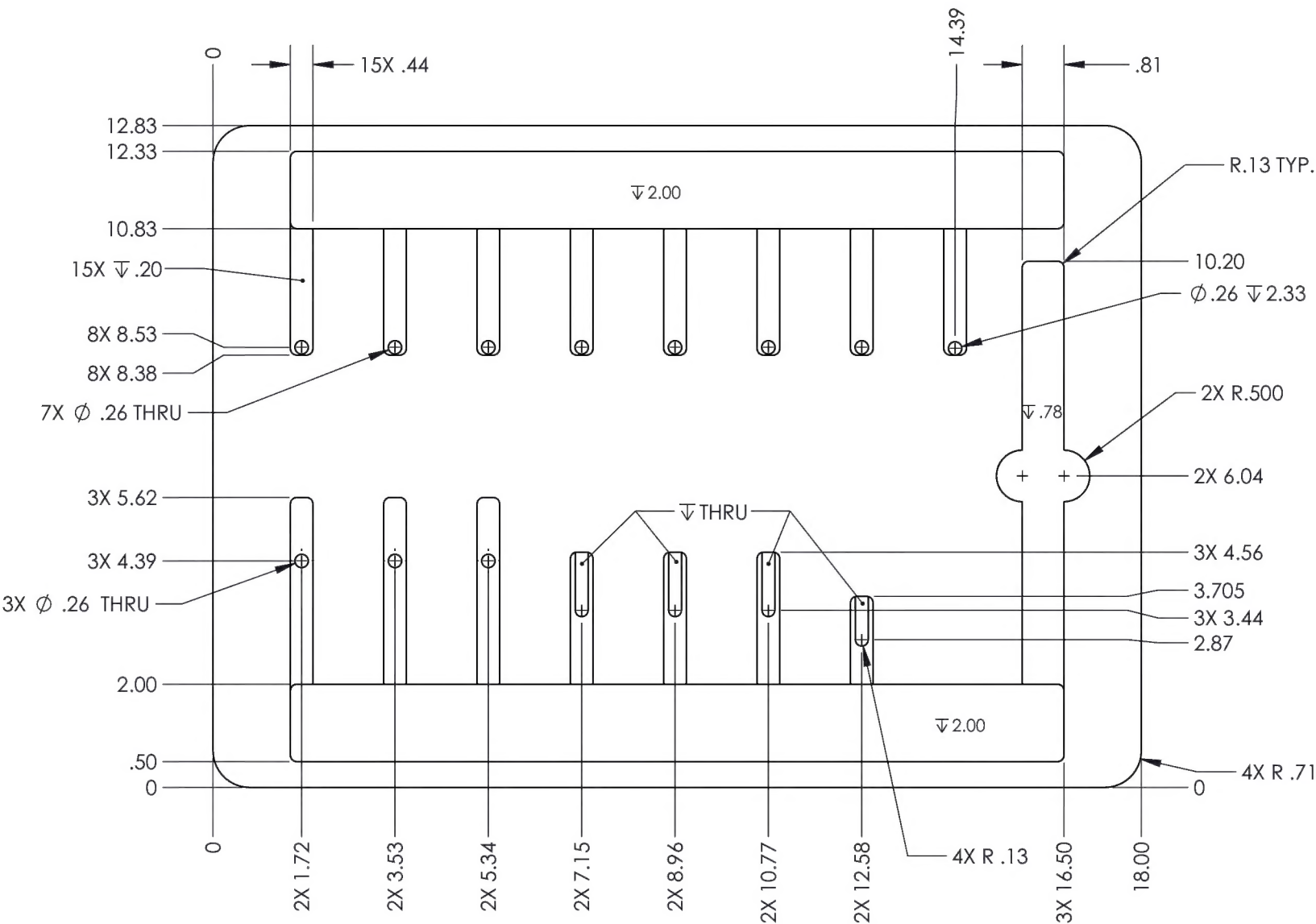


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PIN ASSEMBLY		RBW109-3000-03-111	1
				1	PIN ASSEMBLY		RBW109-3000-03-105	1
				7	PIN ASSEMBLY		RBW109-3000-03-113	1
				3	PIN ASSEMBLY		RBW109-3000-03-109	1
				3	PIN ASSEMBLY		RBW109-3000-03-107	1
				1	PIN ASSEMBLY		RBW109-3000-03-103	1
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-1520-E	N/S
		B/O	-15	1	BOTTOM FOAM	Y-20, BLACK	4-15/16 X 12-13/16 X 18	2
		B/O	-17	1	LID FOAM	Y-20, BLACK	1-3/4 X 12-3/4 X 18	3
			-19	1	LOCATION PLACARD	PLASTIC	5 X 6	4
		B/O	-21	1	DART PLACARD	ALUMINUM	RB41011	N/S

			
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT			
DWG NO. RBW109-3000-03-101		REV 2	
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS 1/8 .XX ± .01      ANGLES ± 5° .X ± .1		DRAWN BY: CLOUGH APPROVED <i>D Weir</i> HEAT TREAT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AW109	
SCALE 1:4	DATE 5/10/2012	SHEET 1 OF 4	

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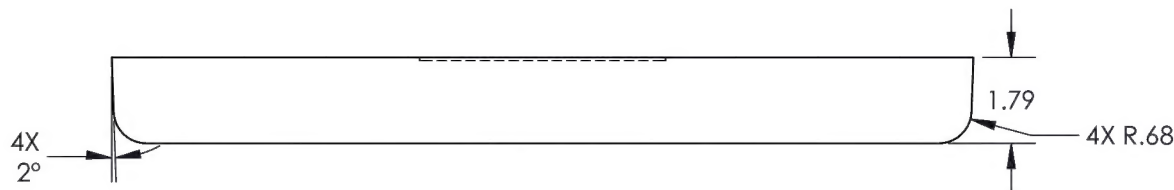
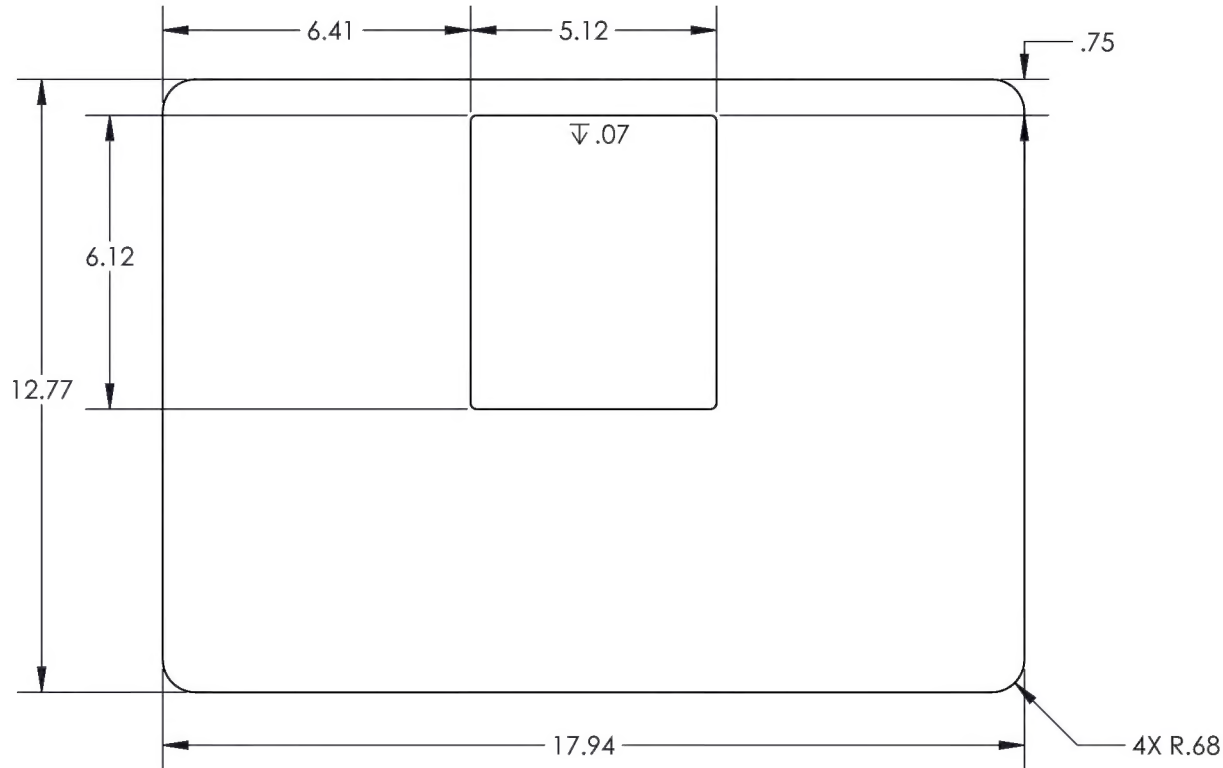
REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A	14-0177	-15 CH'D SLOT SIZE WAS .81 IS .44. CH'D DIM WAS 7X Ø.260 ↯ 4.80 IS 7X Ø.26 THRU. CH'D DIM WAS 3X Ø.260 ↯ 4.72 IS 3X Ø.26 THRU.			10/13/2014	DJN	JAG



DART AEROSPACE			
TITLE PIN SET FLIGHT CONTROLS ADJUSTMENT			
DWG NO. RBW109-3000-03-101-15			REV 2
MAT'L Y-20, BLACK		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX $\pm$ .010		FRACTIONS $\pm$ 1/8	
.XX $\pm$ .03		ANGLES $\pm$ 5°	
.X $\pm$ .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW109	
SCALE 1:3	DATE 5/10/2012	SHEET 2 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



(-17)  
LID FOAM

<b>DART AEROSPACE</b>	
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT	
DWG NO. RBW109-3000-03-101-17	REV 2
MAT'L Y-20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:4	DATE 5/10/2012
SHEET 3 OF 4	

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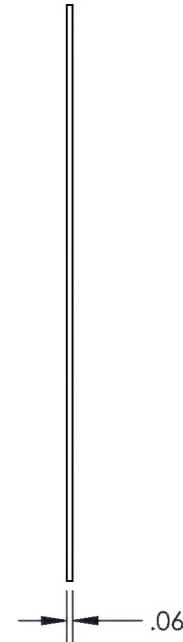
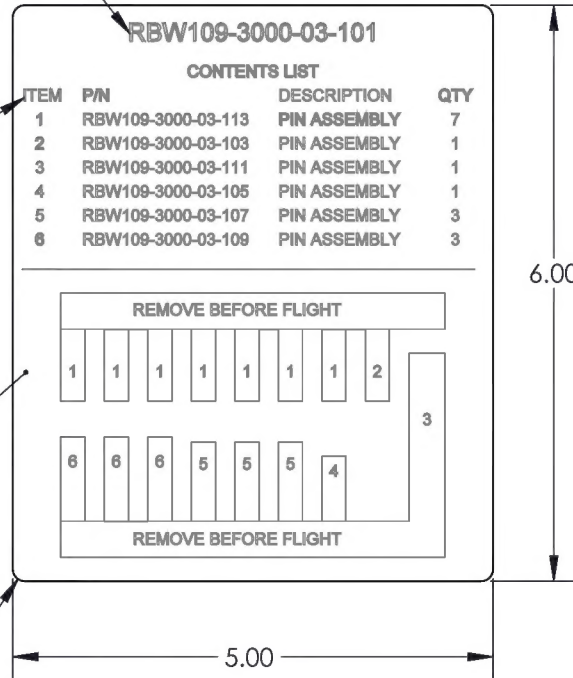
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

ARIAL 3/16 LETTERS

ARIAL 1/8 LETTERS

BLACK BACKGROUND WITH WHITE LETTERS AND LINES

4X R.125



(-19)

LOCATION PLACARD

<b>DART</b> AEROSPACE	
TITLE PIN SET, FLIGHT CONTROLS ADJUSTMENT	
DWG NO. RBW109-3000-03-101-19	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109
SCALE 1:2	DATE 5/10/2012
SHEET 4 OF 4	